DiMarca Online
PATTERNS - SEED BEADS - CRYSTALS

Disclaimer

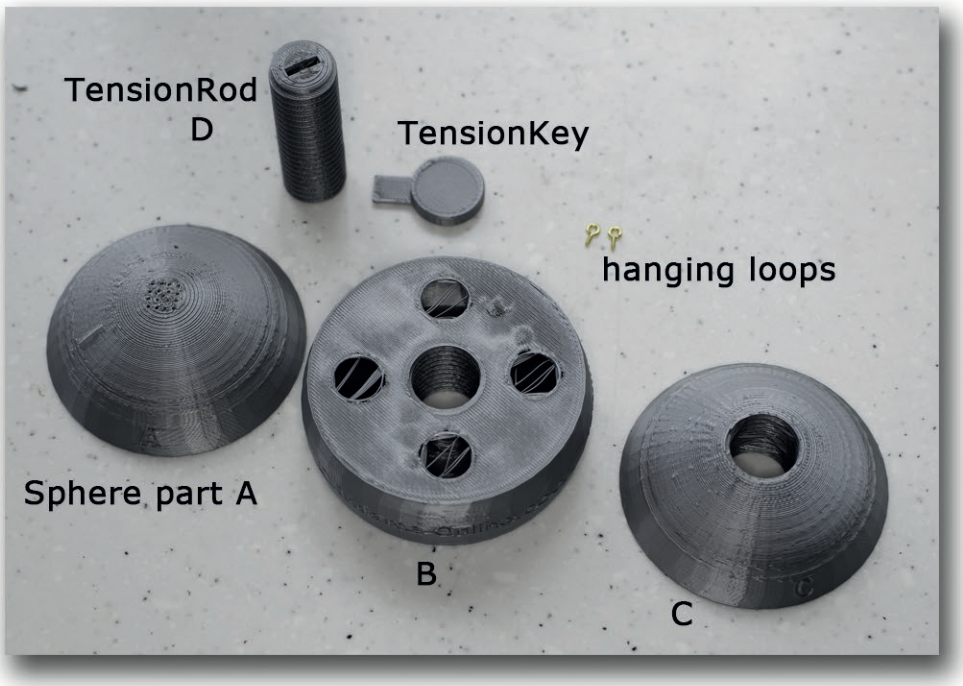
READ THIS CAREFULLY BEFORE USE

All 3D Printed products are made by the Plastic Extrusion method.
This means that plastic is heated and layered upon itself to build the final part.
As a result the resulting completed parts are not as strong as normal injection molded plastics.

It is not recommended to use 3D Printed parts in confined spaces that are subject to high temperatures as the parts may distort.
Examples include: inside a hot car, in direct sunlight or in a dishwasher.
We are not responsible for any damage as a result of high heat exposure.

The surface will show extrusion rings, blemishes and other minor imperfections.
This does not diminish the use/function of the 3D prints.

- This product is made out of strong PLA plastic, but it's still breakable
- Don't leave it out in heat or direct sunlight
- This product is not a toy
- Beware of choking hazard
- Keep it away from children



100% Sphere! 100% Fit!

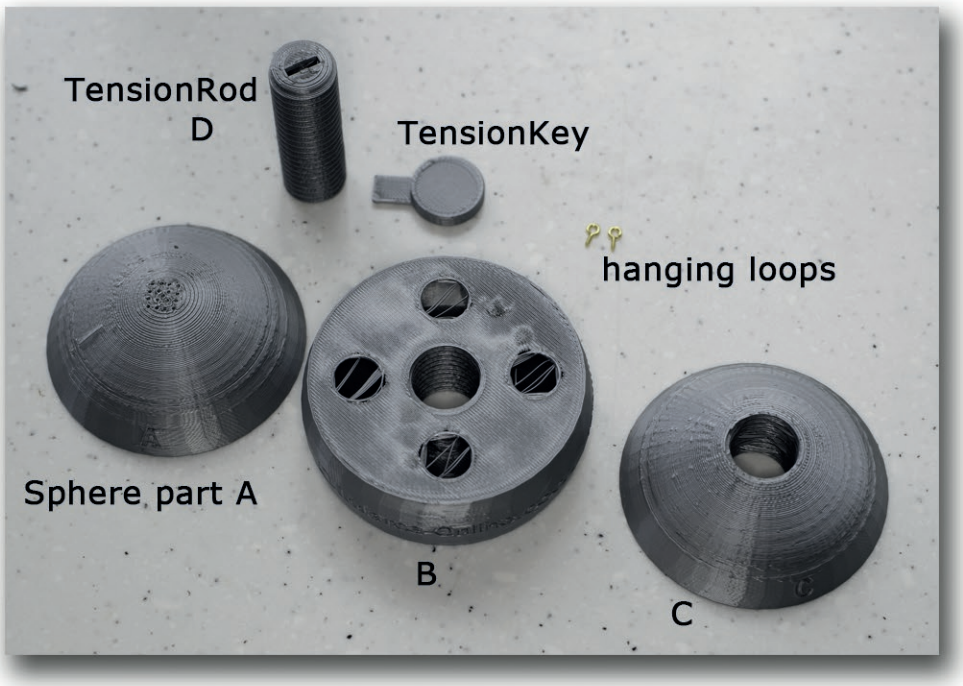
Perfect Solid Stuffing

Instructions Sphere 7, 11 & 15 rows 3D Peyote Ball

Finally it has arrived! After an extensive road of development, we would like to present the Perfect Solid Stuffing. The perfect fitted filling for your 3D Peyote ornaments.
With the unique TensionRod you can enlarge the sphere inside your Peyote Ball just before closing it up. This way you are sure all beads are forced into the perfect sphere shape.
We always recommend beading with medium tension for the best results. Are your triangles not flat and a bit wrinkled, you might consider beading with less tension.
The big advantage of a solid filling is that you do not have to push on the stuffing while assembling. Therefore it is much easier and faster to zip up.
On the surface of the sphere you can see some irregularities. This is normal in the 3D printing process. This will have no effect on the final shape of the Peyote Ball.
It takes about 5 hours to 3D print the 15 rows Sphere.

This 15 rows Sphere consists of three parts and a TensionRod. This way it can be sent by regular post. The Sphere 15 comes with 2 hanging (screw) loops and a TensionKey.
The hanging loop will fit exactly through the hole of the top 5 point beads of the Peyote Ball. Multiple predrilled holes in the Sphere will ensure that you can easily find a spot to screw in the hanging loop.
It will be strong enough to safely hang your ornament.

The TensionKey is designed to turn the TensionRod.



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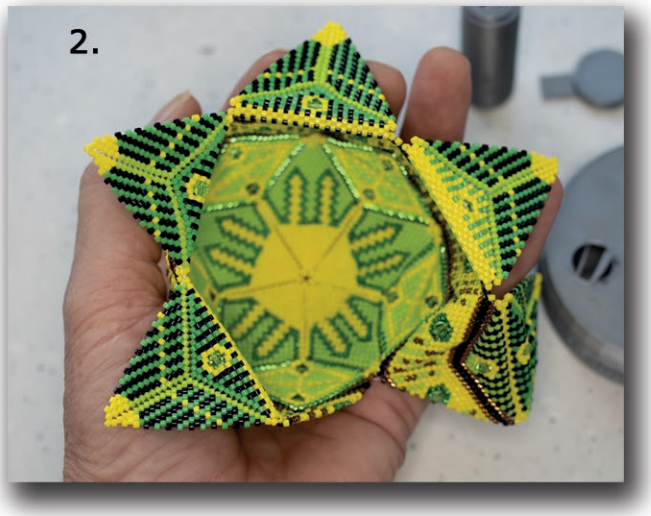
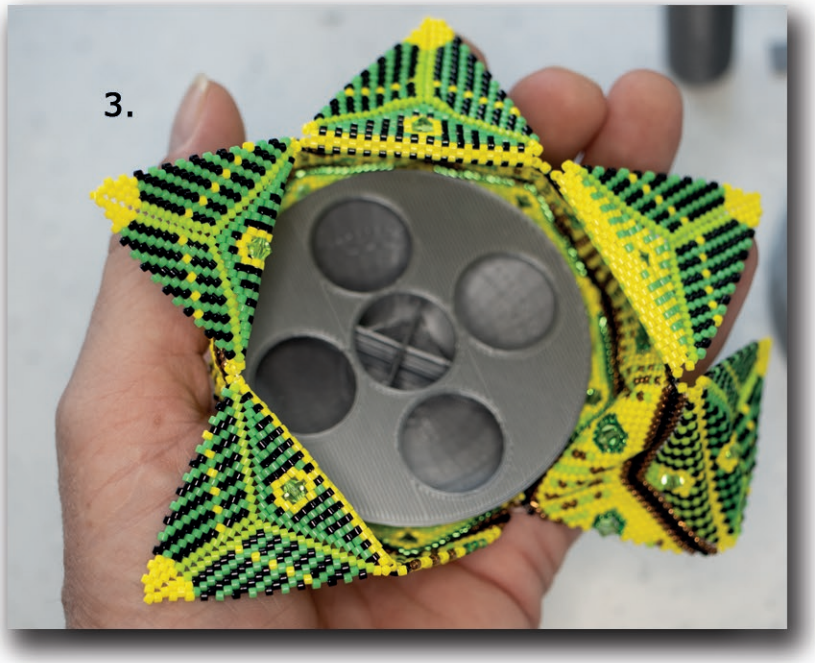
1. Start by zipping up your ball.
Please NOTE: instead of step 10 in our Basic Instructions ("Little 3D Peyote Ball"): start at the triangles at the top.

Do not connect the middle triangles yet.

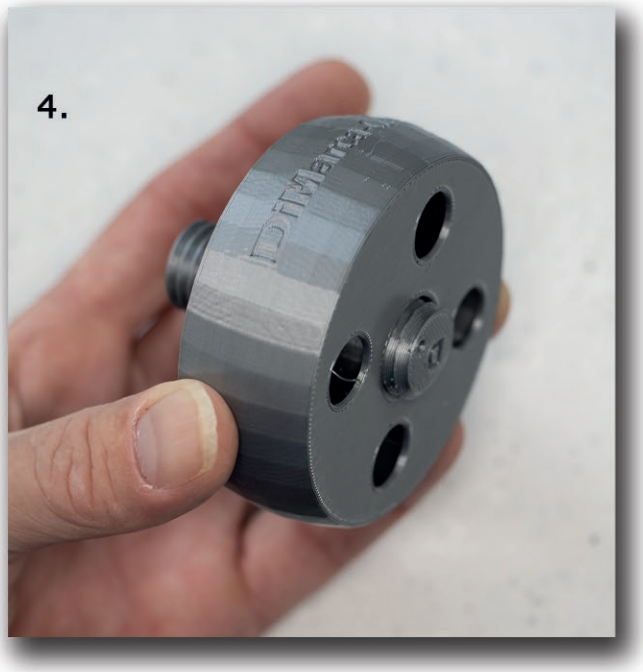
2. Make sure all remaining (bottom) triangles are folded outwards.



3. Place Sphere Part A in your Peyote Ball as shown in picture 3.



4. Screw the TensionRod (D) in the middle middle part (B) with the tension keyhole facing upwards. Both sides of part B are the same. Make sure to screw a tiny bit further so it sticks out at the bottom (one thread).



Please note: The 7 rows Solid Stuffing has 3 parts (2 half spheres plus TensionRod)

5. Place Sphere part B with the TensionRod in the Peyote Ball on part A.

6. Place part C on part B.
Make sure there is no gap between part A and B.

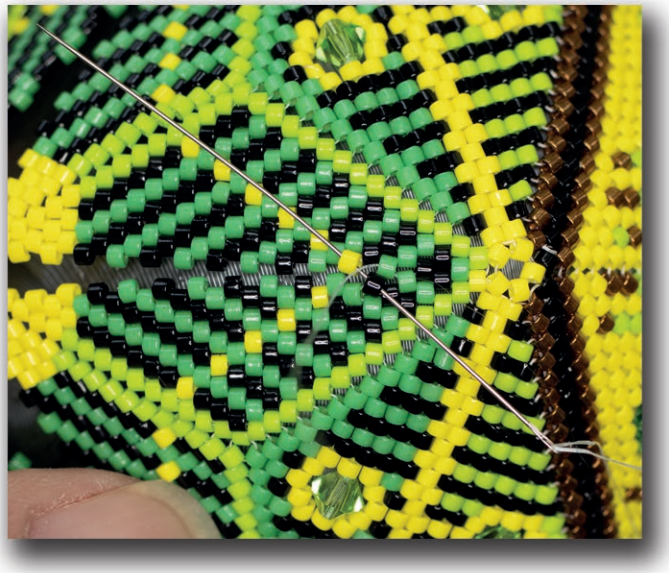
NOT GOOD...

Is there a gap? Unscrew the TensionRod half a turn counterclockwise until the gap is gone.

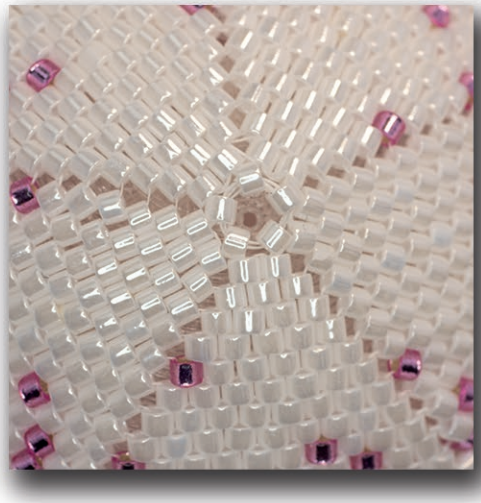
7. Continue to close the Peyote Ball by zipping up the triangles, except the last one! Make sure there is still room to insert the TensionKey in the TensionRod.

TIP! You do not need to make an empty pass through the beads, you can just go under the beads. Make sure the thread is not too tight.

You can speed up the zipping by taking two beads at a time.

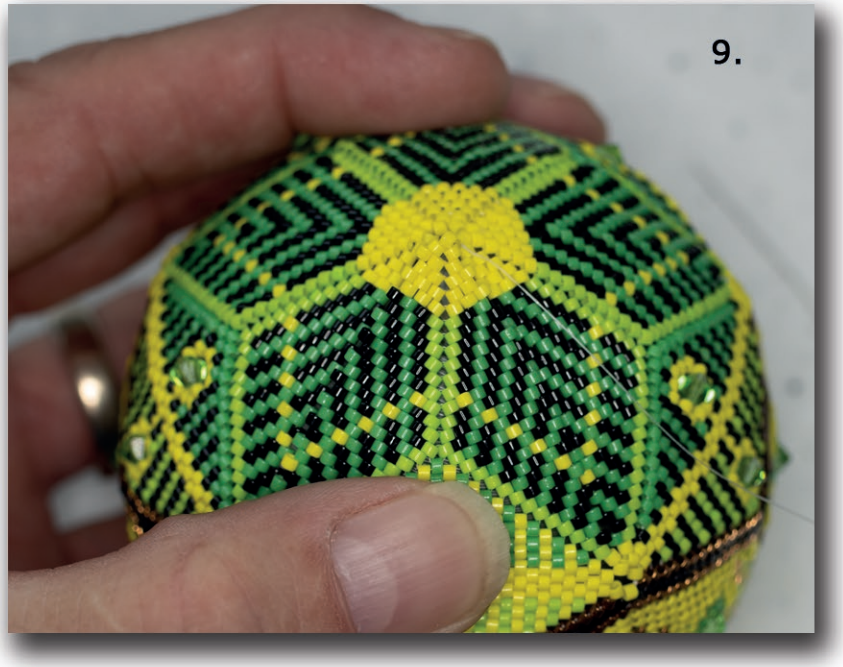


8. Before you continue: screw a Hanging Loop in the top of your Peyote Ball. Move the Sphere until you see one of the multiple holes through the top point beads. Use that hole to screw the Hanging Loop in the Sphere.



Check if there are beads sticking out and if so push them in place. This will remove any wrinkles in your beadwork.

10. Check whether the Sphere needs to be expanded by folding the last triangle in place without zipping it up yet. In picture 10 you can see that the triangle is overlapping the others. This means the Sphere needs more tension.



10. Use the TensionKey to turn the TensionRod clockwise. Half a turn is usually enough to ensure all beads are in their right place.

Turn up the tension just enough so that the Peyote Ball is perfectly stuffed, but you can still close the last two zips and the bottom point beads.

Finish with zipping up the last two zips and close the bottom point beads.